



Work Center #	Machine	Model Number	Manufacturing	Description
60	Machining Center, Horizontal	HCN 6000-II	Mazak	Twin Pallet, Size 19.7" x 19.7" XYZ AXIS TRAVEL – 31.5" / 31.5" / 31.5", Spindle-10,000 RPM – 50 HP (30min) Cat 50 Max Cutting Rate – 2,362 IPM, table load capacity – 2,204 LBS. New 2010
61	Machining Center, Horizontal	HCN 6000-II	Mazak	Twin Pallet, Size 19.7" x 19.7" XYZ AXIS TRAVEL – 31.5" / 31.5" / 31.5", Spindle-10,000 RPM – 50 HP (30min) Cat 50 Max Cutting Rate – 2,362 IPM, table load capacity – 2,204 LBS. New 2011
62	Machining Center, Horizontal	HCN 6000-II	Mazak	Twin Pallet, Size 19.7" x 19.7" XYZ AXIS TRAVEL – 31.5" / 31.5" / 31.5", Spindle-10,000 RPM – 50 HP (30min) Cat 50 Max Cutting Rate – 2,362 IPM, table load capacity – 2,204 LBS. New 2011
71	Machining Center, Horizontal	A71	Makino	Twin Pallet, Size 19.7" x 19.7" XYZ AXIS TRAVEL– 28.7" / 28.7" / 31.5", 60-10000 RPM, Pro 3 control, 40 Tool Mag. Cat 50 High Pressure Thru Tool Coolant. Table Load Capacity – 1,540 LBS. New 2004
72	Machining Center, Horizontal	HSP 550 50T	TOYODA	Twin Pallet, Size 21.6" x 21.6" XYZ AXIS TRAVEL– 29.5" / 29.5" / 29.5", Spindle-8,000 RPM – 40 HP (30min) Cat 50 Cutting Feed Rate – 1,417 IPM, Table Load Capacity – 2,127 LBS.
38	Machining Center, Horizontal	EC400	Haas	Twin Pallet, Size 15.7 x 15.7 XYZ AXIS TRAVEL– 20.0" / 20.0" / 20.0", Spindle-8,000 RPM – 20 HP (30min) Cat 40 Max Cutting Rate – 500 IPM, Table Load Capacity – 1,000 LBS. New 2011
37 (401)	Machining Center, Horizontal	EC400	Haas	Twin Pallet, Size 15.7 x 15.7 XYZ AXIS TRAVEL– 20.0" / 20.0" / 20.0", Spindle-8,000 RPM – 20 HP (30min) Cat 40 Max Cutting Rate – 500 IPM, Table Load Capacity – 1,000 LBS. New 2007



<b>51C</b>	Machining Center, Horizontal	A51	Makino	Twin Pallet, Size 15.7 x 15.7 XYZ AXIS TRAVEL– 22.0” / 25.2” / 25.2” 60-12000 RPM, Pro 5 control, 60 Tool Mag. Capacity, Cat 40 Table Load Capacity- 880 Lbs. New 2007.
<b>51D</b>	Machining Center, Horizontal	A51	Makino	Twin Pallet, Size 15.7 x 15.7 XYZ AXIS TRAVEL– 22.0” / 25.2” / 25.2” 60-12000 RPM, Pro 5 control 60 Tool Mag. Capacity, Cat 40 Table Load Capacity- 880 Lbs. New 2007.
<b>51B</b>	Machining Center, Horizontal	A51	Makino	Twin Pallet, Size 15.7 x 15.7 XYZ AXIS TRAVEL– 22.0” / 25.2” / 25.2” 60-12000 RPM, Pro 3 control, 134 Tool Mag. Capacity, Cat 40 Table Load Capacity- 880 Lbs. New 2005.
<b>31</b>	Machining Center, Horizontal	A51	Makino	Twin Pallet, Size 15.7 x 15.7 XYZ AXIS TRAVEL– 22.0” / 25.2” / 25.2” 60-12000 RPM, Pro 3 control, 60 Tool Mag. Capacity, Cat 40 Table Load Capacity- 880 Lbs. New 2004.
<b>29</b>	Machining Center, Horizontal	HG 400 II	Hitachi-Seiki	Twin Pallet, Size 15.7 x 15.7 60-12000 RPM, FANUC 15 MB control, 60 tool capacity, Cat 40 High Pressure Coolant, New 1994
<b>26</b>	Machining Center, Vertical	VS-50/50	Hitachi-Seiki	SEICOS 16M controls, 44”x20” table, CAT 50, 20 tool capacity. 4 <sup>th</sup> Axis capable, New 1999
<b>23A</b>	Machining Center, Vertical	VMC-1250G	Comet	Vertical, Rigid Tapping, programmable head, 15 HP spindle, X-58”, Y-28”, Z-24” Mitsubishi Medalas Control. New 1993
<b>34</b>	Machining Center, Vertical	VF3	Haas	40 taper, 30 HP, X travel – 40”, Y travel – 20”, Z travel – 25”, spindle nose – 4”, table size – length – 48”, width 18”, indexing head with a 10” chuck. New 2011
<b>36</b>	Machining Center, Vertical	ZV4000	NTC	40 taper, 20/15 HP, X travel – 23.6”, Y travel – 17.7”, Z travel – 17.7”, table size – length – 20.5”, width 18.5”, Fanuc 18i-MB New 2008



<b>35</b>	Machining Center, Vertical	VX500	KIA	Table size- 47.2" Long x 19.7" Wide XYZ Travel- X 41.7", Y- 20.1" Z- 25.0" Spindle 20/15 HP, Cat 40 Fanuc 0i-MB Control
<b>30</b>	Machining Center, Vertical	TC-228	Brother	10 tool capacity, 23.6 x 11.8 work area. New 1995
<b>23B</b>	Machining Center, Vertical	V-1000	Viper	Vertical, rigid tapping, programmable head, 10HP spindle, X-40", y-20", Z-20", Mitsubishi Control, Haas Indexer. New 1997
<b>24A</b>	Machining Center, Vertical	VMC-1000G	Comet	Vertical, rigid tapping, programmable head, 10HP spindle, X-40", y-20", Z-20", Mitsubishi Control, Haas Indexer New 1991.
<b>24B</b>	Machining Center, Vertical	VMC-1000P	Comet	Vertical, rigid tapping, programmable Head, 10HP spindle, X-40", y-20", Z-20" Mitsubishi Control, 4 <sup>th</sup> axis capable New 1991
<b>70</b>	CNC Vertical Twin Spindle Turning Center	2SP-V60	Okuma	Twin 24" Chucks, MAX turning length 26", MAX turning Dia. 24.0", FANUC 18i-T control, New 2006
<b>TBD</b>	CNC Vertical Twin Spindle Turning Center	2SP-V5	Okuma	Twin 21" Chucks, MAX turning length 26", MAX turning Dia. 22.0", FANUC 18i-T control,
<b>TBD</b>	CNC Turning Center	Cinturn 24C-HD	Cincinnati	Cinturn 24C-HD, Heavy Duty Chucking Center 24" Chuck, 26" MAX Swing 40" Z axis travel, 75 HP Acramatic 950 Touch Screen Control
<b>14A</b>	CNC Turning Center	18U-100	Cincinnati	18U x 100" heavy duty Universal Turning Center, MAX turn dia. 22", Slant bed design, Vickers Acramatic 2100 control, Jorgenson chip conveyor
<b>13B</b>	CNC Turning Center	2220 x 1000 MM	Cincinnati	18" Chuck, MAX turn dia. 26", MAX turn length 40", Acramatic 850 Control , 75 HP Jorgensen chip conveyor
<b>15A</b>	CNC Turning Center	15U x100	Cincinnati	15U x 100" Heavy Duty Universal Turning Center, MAX turn dia. 18", Slant bed design, Vickers Acramatic 850SX control, Jorgenson chip conveyor



<b>TBD</b>	CNC Turning Center	12C x 40	Cincinnati	12C x 40" Heavy Duty Chucking Center, MAX turn dia. 18", Slant bed design, Vickers Acramatic 900 Control, Jorgenson chip conveyor
<b>13A</b>	CNC Turning Center	12U x 60	Cincinnati	12U x 60" heavy duty Universal Turning Center, Vickers 2100 control MAX turn length 60" flat bed design.
<b>18B</b>	CNC Turning Center	SL-400/800	Mori Seiki	15" Chuck, Max turning Length 31.50" MSC-501 controls, 8 station turret and Turbo chip conveyor New 1999
<b>18A</b>	CNC Turning Center	NL3000	Mori Seiki	15" chuck, MAX turning length 27.5", MAX turning dia, 15", MSX850 III control. New 2007
<b>80</b>	CNC Turning Center	400-II	Mazak	Quick Turn NEXUS, 15" chuck Max Turn Dia. 22.8" Max Turn Length 40.4" New 2011
<b>82</b>	CNC Turning Center	400-II	Mazak	Quick Turn NEXUS, 15" chuck Max Turn Dia. 22.8" Max Turn Length 40.4" New 2011
<b>81</b>	CNC Turning Center	350-II	Mazak	Quick Turn NEXUS, 15" chuck Max Turn Dia. 16.5" Max Turn Length 23.8 New 2011
<b>19B</b>	CNC Turning Center	LTC-39 CPL	Leadwell	15" chuck, MAX turning length 62", FANUC O-T control. New 1994. New 1994
<b>19A</b>	CNC Turning Center	Puma 12L-B	Daewoo	12" chuck, FANUC OTC control Turbo chip conveyor. New 1995.
<b>17A</b>	CNC Turning Center	Puma 10HC	Daewoo	10" chuck, Max Cutting Dia, 16.5 Max Cutting Length 26" FANUC 18-T control New 1997
<b>17B</b>	CNC Turning Center	Puma 10HC	Daewoo	10" chuck, FANUC 18-T control New 1997
<b>20A</b>	CNC Turning Center	SKT3000	Hyundai-KIA	15" chuck, FANUC Oi-TC control New 2007
<b>20B</b>	CNC Turning Center	SKT3000	Hyundai-KIA	15" chuck, FANUC 21i-TB control New 2007
<b>17D</b>	CNC Turning Center	SKT21	Hyundai-KIA	10" Chuck, Fanuc Oi-TC Control New 2005



17E	CNC Turning Center	ST30	Haas	12" chuck, 3400 RPM spindle, spindle nose A2-6, MAX cutting dia. 21", MAX cutting length 26" New 2011
WS4A	Turret Lathe	4A	Warner & Swasey	24" chuck, 9-1/4" spindle bore, 75 HP, taper front/rear carriage, full lead screw threading.
32	A/C Chucker	4AC	Warner & Swasey	Automatic Chucker, 24" 2 Jaw, 3 Jaw Chuck. New 1973.
32	A/C Chucker	4AC	Warner & Swasey	Automatic Chucker, 24" 3 jaw Chuck. New 1973.
22	Drill, Radial arm	7465061	American Hole Wizard	15" Column, 6' Arm, No. 5 Morris taper
N/A	Saw	S-300 HB	Master Cut	10" x 12" production saw with coolant system, feed conveyor, hydraulic clamp and feed 5 HP
N/A	Saw	SBA341V	Forte	Automatic horizontal metal cutting band saw, MAX dia. 14" with coolant system and feed conveyor
N/A	Saw	SSBA260VA	Kasto-Racine	Vertical metal cutting, MAX dia. 11", digital CNC control, coolant system, chip conveyor and feed conveyor
N/A	Saw	H130HA-DC-C	HE&M	Automatic, Hydraulic High Speed Double Column Horizontal Band Saw Computer Controlled Feed, Multiple Indexing Feed Conveyor Capacity-18" Rd x 24" Flat New 2012

<b>Tool room</b>	Machining Center, Vertical	V-1000	Viper	Vertical, rigid tapping, programmable head, 10HP spindle, X-40", y-20", Z-20", Mitsubishi Control, Haas Indexer. New 1997
<b>Tool room</b>	Engine Lathe		Leblonde Regal	18" Chuck 5" Thru Hole 24" Swing 60" Turning Length
<b>Tool room</b>	Engine Lathe		Victor	12" Chuck 40" Turning Length
<b>Tool room</b>	Knee Mill	TMV/MP-2	Sharp	10" x 50" Table, Table Travel X-34" Y-15.5" With Acu-Rite 2-Axis CNC Millpower Control New 2013



<b>Tool room</b>	Knee Mill	YCM-16VS	Super Max	9" x 42" Table Travel X-27.0" Y-16.0" With Anilam 1100 Control 2-Axis
<b>Tool room</b>	Knee Mill		Webb	9" x 42" Table Travel X-27.0" Y-16.0" With Anilam 1100 Control 2-Axis
<b>Tool room</b>	Drill Press	CL: 2287-300	Clousing	20" With 45.5" x 29.5" Table
<b>Tool room</b>	Surface Grinder		K-O-LEE	6" x 18" Magnet Table Auto Table
<b>Tool room</b>	Vertical Band Saw		Grob	
<b>Tool room</b>	Tap Disintegrator	2-S	Electro-Arc	15 Kva
<b>Tool room</b>	Welder	Syncrowave 250	Miller	MIG / Stick
<b>Tool room</b>	Welder	Millermatic 250	Miller	TIG

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