

Work Center #	Machine	Model Number	Manufacturer	Description
37 (401)	Machining Center, Horizontal	EC400	Haas	Twin Pallet, Size 15.7 x 15.7 XYZ AXIS TRAVEL- 20.0" / 20.0" / 20.0" Spindle-8,000 RPM - 20 HP (30min) Cat 40 Max Cutting Rate - 500 IPM, Table Load Capacity - 1,000 LBS. New 2007
38	Machining Center, Horizontal	EC400	Haas	Twin Pallet, Size 15.7 x 15.7 XYZ AXIS TRAVEL- 20.0" / 20.0" / 20.0" Spindle-8,000 RPM - 20 HP (30min) Cat 40 Max Cutting Rate - 500 IPM, Table Load Capacity - 1,000 LBS. New 2011
31	Machining Center, Horizontal	A51	Makino	Twin Pallet, Size 15.7 x 15.7 XYZ AXIS TRAVEL- 22.0" 1 25.2" 1 25.2", 60-12000 RPM, Pro 3 control, 60 Tool Mag. Capacity, Cat 40 Table Load Capacity- 880 Lbs. New 2004.
51B	Machining Center, Horizontal	A51	Makino	Twin Pallet, Size 15.7 x 15.7 XYZ AXIS TRAVEL- 22.0" 1 25.2" 1 25.2", 60-12000 RPM, Pro 3 control, 134 Tool Mag. Capacity, Cat 40 Table Load Capacity- 880 Lbs. New 2005.
51C	Machining Center, Horizontal	A51	Makino	Twin Pallet, Size 15.7 x 15.7 XYZ AXIS TRAVEL- 22.0" 1 25.2" 1 25.2", 60-12000 RPM, Pro 5 control, 60 Tool Mag. Capacity, Cat 40 Table Load Capacity- 880 Lbs. New 2007
51D	Machining Center, Horizontal	A51	Makino	Twin Pallet, Size 15.7 x 15.7 XYZ AXIS TRAVEL- 22.0" 1 25.2" 1 25.2", 60-12000 RPM, Pro 5 control 60 Tool Mag. Capacity, Cat 40 Table Load Capacity- 880 Lbs. New 2007.
51E	Machining Center, Horizontal	A51nx	Makino	Twin Pallet, Size 15.7 x 15.7 XYZ AXIS TRAVEL- 22.0" / 25.2" / 25.2", 60-12000 RPM, Pro 5 control, 60 Tool Mag. Capacity, Cat 40 Table Load Capacity- 880 Lbs. New 2018.

Work Center #	Machine	Model Number	Manufacturer	Description
60	Machining Center, Horizontal	HCN 6000-II	Mazak	Twin Pallet, Size 19.7" x 19.7", XYZ AXIS TRAVEL - 31.5" / 31.5" / 31.5", Spindle-10,000 RPM - 50 HP (30min) Cat 50 Max Cutting Rate - 2,362 IPM, table load capacity - 2,204 LBS. New 2010
61	Machining Center, Horizontal	HCN 6000-II	Mazak	Twin Pallet, Size 19.7" x 19.7" XYZ AXIS TRAVEL - 31.5" / 31.5" / 31.5", Spindle-10,000 RPM - 50 HP (30min) Cat 50 Max Cutting Rate - 2,362 IPM, table load capacity - 2,204 LBS. New 2011
62	Machining Center, Horizontal	HCN 6000-II	Mazak	Twin Pallet, Size 19.7" x 19.7" XYZ AXIS TRAVEL - 31.5" / 31.5" / 31.5", Spindle-10,000 RPM - 50 HP (30min) Cat 50 Max Cutting Rate - 2,362 IPM, table load capacity - 2,204 LBS. New 2011
71	Machining Center, Horizontal	A71	Makino	Twin Pallet, Size 19.7" x 19.7" XYZ AXIS TRAVEL- 28.7" / 28.7" / 31.5" 60-10000 RPM, Pro 3 control, 40 Tool Mag. Cat 50 High Pressure Thru Tool Coolant. Table Load Capacity - 1,540 LBS. New 2004
71B	Machining Center, Horizontal, 5 Axis	A82	Makino	Twin Pallet, Size 24.8" x 24.8" XYZ AXIS TRAVEL- 43.7" / 32.28" / 40.15" 20-10000 RPM, Pro 5 control, 60 Tool Mag. Cat 50 Thru Tool Coolant & Air. Table Load Capacity - 2,645 LBS. 0.0001° NC Rotary Table New 2020
34	Machining Center, Vertical	VF3	Haas	40 taper, 30 HP, X travel - 40", Y travel - 20", Z travel - 25", spindle nose - 4", table size - length - 48", width 18", indexing head with a 10" chuck. New 2011
35	Machining Center, Vertical	VX500	KIA	Table size- 47.2" Long x 19.7" Wide XYZ Travel- X 41.7", Y- 20.1" Z- 25.0" Spindle 20/15 HP, Cat 40, Fanuc 0i-MB Control
36	Machining Center, Vertical	ZX4000	NTC	40 taper, 20/15 HP, X travel - 23.6", Y travel - 17.7", Z travel 17.7", table size - length 20.5" width 18.5", Fanux 18i-MB New 2008
37A	Machining Center, Vertical, 4 Axis	F960B	Hyundai-Wia	Table size 106.3" Long x 37.4" Wide Table Load Cap. 9,921 lbs. NC Rotary Table XYZ Travel- X 96.5", Y 37.8" Z 33.5" Spindle 30/25 HP, Cat 50, 30 Tools Fanuc31i-B Control, New 2022

Work Center #	Machine	Model Number	Manufacturer	Description
69	CNC Vertical Twin Spindle Turning Center	2SP-V5	Okuma	Twin 21" Chucks, MAX turning length 26", MAX turning Dia. 22.0", FANUC 18i-T control,
70	CNC Vertical Twin Spindle Turning Center	2SP-V60	Okuma	Twin 24" Chucks, MAX turning length 26", MAX turning Dia. 24.0", FANUC 18i-T control, New 2006
74A	CNC Vertical Turning Center	VT1100M	Doosan	40" chuck, MAX turning length 39.4", MAX Turn Dia. 43" FANUC 0iTB Control. With live tooling New 2016
13B	CNC Turning Center	2220 x 1000 MM	Cincinnati	18" Chuck, MAX turn dia. 26", MAX turn length 40", Acramatic 850 Control , 75 HP Jorgensen chip conveyor
14A	CNC Turning Center	18U x 100	Cincinnati	18U x 100" heavy duty Universal Turning Center, MAX turn dia. 22", Slant bed design, Vickers Acramatic 2100 control, Jorgenson chip conveyor
15A	CNC Turning Center	15U x100	Cincinnati	15U x 100" Heavy Duty Universal Turning Center, MAX turn dia. 18", Slant bed design, Vickers Acramatic 850SX control, Jorgenson chip conveyor
17D	CNC Turning Center	SKT21	Hyundai-K1A	10" Chuck, Fanuc Oi-TC Control New 2005



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Work Center #	Machine	Model Number	Manufacturer	Description
17E	CNC Turning Center	ST30	Haas	12" chuck, 3400 RPM spindle, spindle nose A2-6, MAX cutting dia. 21", MAX cutting length 26" New 2011
18A	CNC Turning Center	NL3000	Mori Seiki	15" chuck, MAX turning length 27.5", MAX turning dia, 15", MSX850 III control. New 2007
18B	CNC Turning Center	SL-400/800	Mori Seiki	15" Chuck, Max turning Length 31.50" MSC-501 controls, 8 station turret and Turbo chip conveyor New 1999
18C	CNC Turning Center	Puma 400B	Doosan	21" chuck, MAX turning length 41", MAX Turn Dia. 21.7" FANUC21iTB Control. New 2014
19C	CNC Turning Center	HD2600	Hyundai-Wia	12" chuck, Max Cutting Dia, 16.5 Max Cutting Length 26" FANUC 18-T control New 2020
19D	CNC Turning Center	HD2600Y	Hyundai-Wia	12" chuck, Max Cutting Dia, 16.5 Max Cutting Length 26" FANUC 18-T control with live tooling New 2020
TBD	CNC Turning Center	L800/LA	Hyundai-Wai	32" chuck, MAX turning length 128", MAX Turn Dia. 36.2", FANUC 32i Series control. Ariving March 2024



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TBD	CNC Turning Center	L800/A	Hyundai-Wai	32" chuck, MAX turning length 65", MAX Turn Dia. 36.2", FANUC 32i Series control. Ariving March 2024
20A	CNC Turning Center	SKT3000	Hyundai-K1A	15" chuck, FANUC Oi-TC control New 2007
20B	CNC Turning Center	SKT3000	Hyundai-K1A	15" chuck, FANUC 21i-TB control New 2007
73A	CNC Turning Center	Puma 700	Doosan	32" chuck, MAX turning length 63", MAX Turn Dia. 35.4"FANUC 21iTB control. New 2006
80	CNC Turning Center	QT400-II	Mazak	Quick Turn NEXUS, 15" chuck Max Turn Dia. 22.8" Max Turn Length 40.4" New 2011
81	CNC Turning Center	QT400-II	Mazak	Quick Turn NEXUS, 15" chuck Max Turn Dia. 22.8" Max Turn Length 40.4" New 2011
82	CNC Turning Center	QT350-II	Mazak	Quick Turn NEXUS, 15" chuck Max Turn Dia. 16.5" Max Turn Length 23.8 New 2011



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Work Center #	Machine	Model Number	Manufacturer	Description
WS4A	Turret Lathe	4A	Warner & Swasey	24" chuck, 9-1/4" spindle bore, 75 HP, taper front/rear carriage, full lead screw threading
WS5A	Turret Lathe	5A	Warner & Swasey	32" Chuck, 12-1/2 Spindle Bore 75 HP, Threading Attachment Front Carriage
N/A	SAW	H130HA-DC-C	HE&M	Automatic, Hydraulic High Speed Double Column Horizontal Band Saw Computer Controlled Feed, Multiple Indexing Feed Conveyor Capacity-18" Rd x 24" Flat New 2012



Work Center #	Machine	Model Number	Manufacturer	Description
Tool room	Machining Center, Vertical	VESTA 1300B	HWACHEON	Table size- 57" Long x 26.3" Wide XYZ Travel- X 51.1", Y- 26.3" Z- 25.5" Spindle 18.5/11 HP, Cat 50, 30 Tools Fanuc 0i-MB Control, New 2018
Tool room (23B)	Machining Center, Vertical	V-1000	Viper	Vertical, rigid tapping, programmable head, 10HP spindle, X-40", y-20", Z-20", Mitsubishi Control, Haas 1indexer. New 1997
Tool room	Engine Lathe		Leblonde Regal	18" Chuck 5" Thru Hole 24" Swing 60" Turning Length
Tool room	Engine Lathe		Victor	12" Chuck 40" Turning Length
Tool room	Knee Mill	TMV/MP-2	Sharp	10" x 50" Table, Table Travel X-34" Y-15.5" With Acu-Rite 2-Ax1s CNC Millpower Control New 2013
Tool room	Knee Mill	YCM-16VS	Super Max	9" x 42" Table Travel X-27.0" Y-16.0" With Anilam 1100 Control 2-Axis
Tool room	Knee Mill		Webb	9" x 42" Table Travel X-27.0" Y-16.0" With Anilam 1100 Control 2-Axis



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Work Center #	Machine	Model Number	Manufacturer	Description
Tool room	Drill Press	CL: 2287-300	Clausing	20" With 45.5" x 29.5" Table
Tool room	Vertical Band Saw		Grob	
Tool room	Tap Disintegrator	2-S	Electro-Arc	15 Kva
Tool room	Welder	Millermatic 250	Miller	T1G
Tool room	Welder	Syncrowave 250	Miller	M1G / Stick
Tool room	Surface Grinder	KGS-63AHD	Kent	12"x24" Magnetic table, 3 Axis automatic
Tool room	Surface Grinder	KGS-616S	Kent	6"x16" Magnetic table



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Work Center #	Machine	Model Number	Manufacturer	Description
Inspection	CMM	Global S 12.15.10	Hexagon	Working Window (X 47" x Y 59" x Z 39"), 5° Increment accuracy, Programed in PC-DMIS 2018
Inspection	CMM	Endeavor 9.9.10	Sheffield	Working Window (X 32" x Y 32" x Z 35"), 5° Increment accuracy, Programed in PC-DMIS 2018